

Cheesecutter

Steve Bloom, IronFlower Forge



(1) 3/8 square stock - 7" (tool steel)



(2) Taper from center to ~ 12" overall



(3) Tight twist (1 1/2 turns) CW close to center, then CCW on other side



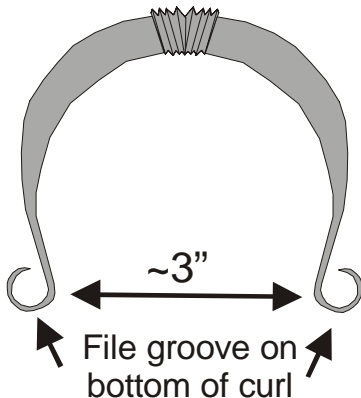
(4) Slit the ends (saw cut ~ 1/2 "). Annealing may be necessary



(5) Roll open finial on both ends.
Leave a slight (0.1") gap



(6) Shape into matching curves (spread slits to ~ 0.1" apart)



(7) Heat treat to make a spring (oil quench, temper at 650 F)

(8) Squeeze in a vise and run SS fishing leader between curls. Use slots and passing wire under the cutting bar to lock wire in place.

